

Rush!

Work Order ID 63875

November 17, 2010 3:26:19 PM

Page 1

Item ID: D3759-1

Accept

Revision ID:

Item Name: Bushing

Start Date: 11/17/10 Start Qty: 40.00

Required Date: 11/18/10 Req'd Qty: 40.00

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3759

Rev A

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

11

Deburr

0.00

0.00

ant/10.11.17

41 0

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

ant/10.11.17

41 0

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

B.A. 10/11/22

41 0

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Page 2

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 11/17/10 Start Qty: 40.00



Cust Item ID:

Required Date: 11/18/10 Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

pl 10-11-23



Packaging

Memo

Steve G

0.00

Packaging

*****STOCK IN BASKET CELL*****

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/11/23
WLF
10-11-23

Picklist Print

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Page 1

Work Order ID: 63875

Parent Item: D3759-1

Parent Item Name: Bushing



Start Date: 11/17/10

Required Date: 11/18/10

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	40.7400	0.0625	2.631579			



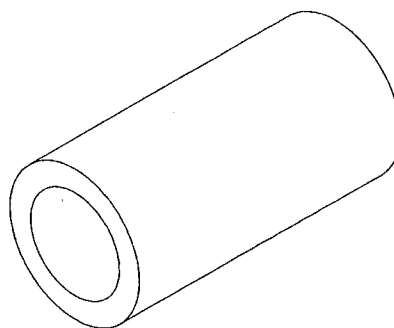
304 ROUND BAR 0.375



Location	Loc Qty	Loc Code
MAT	35.4	
111323	0	
114467	5.1	
114676	1.1	
115180	1.7	
115334	27.5	
MAT029	5.34	
113325	3.85	
114356	1.49	

2.26315

10/11/22



D3759-1 BUSHING

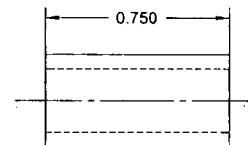
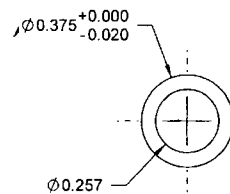
w/o 63875

11/20/03

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS		08.03.03	
REV.		DESCRIPTION		BY		DATE	
DESIGN		AJS		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN		AJS					
CHECKED		NE		DRAWING NO.		REV. A	
MFG. APPR.		M/C		D3759		SHEET 1 OF 2	
APPROVED		M/C		TITLE		SCALE	
DE APPR.		#		BUSHING		NTS	
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D3759-1 BUSHING

WLO 63875

11.03.03

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DRAWN	AJS		
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MFG. APPR.	<i>[Signature]</i>	D3759	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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